



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246



644.4111

Job Sheet 182466

DAS
21
9-89

Part No: 644.4111

Job Qty: 20 ea

Part Name: Bracket, Aft Pivot



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 8/27/18

Type: Stock

Description:

Note: DWG 644.4100 Rev F2 IPP REV:A 16.12.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Waterjet		SEP 10 2018
100	Waterjet	20 pcs	8/27/18	8/27/18	0.00	2.00	Waterjet1		SEP 10 2018
110	QC	20 pcs	8/27/18	8/27/18	0.00	0.00	QC2 Waterjet-4		SEP 10 2018
120	QC	20 pcs	8/27/18	8/27/18	0.00	0.00	QC8-4		SEP 10 2018
130	Brake NC	20 pcs	8/27/18	8/27/18	0.00	0.00	Brake NC 1		SEP 10 2018
140	QC	20 pcs	8/27/18	8/27/18	0.00	0.00	QC5		SEP 10 2018
150	Outsource	20 pcs	8/27/18	8/27/18			ATG001-VC	8	OCT 01 2018
160	Packaging	20 pcs	8/27/18	8/27/18	0.00	0.00	Packaging2		OCT 29 2018
170	QC	20 pcs	8/27/18	8/27/18	0.00	0.00	QC6		NOV 27 2018
180	SprayPaint	20 pcs	8/27/18	8/27/18	0.00	2.00	Spray Paint		NOV 30 2018
190	QC	20 pcs	8/27/18	8/27/18	0.00	0.00	QC14		JAN 31 2019
200	Packaging	20 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3-2		JAN 31 2019
210	QC21-SA	20 Ea	8/27/18	8/27/18	0.00	0.00	QC21		JAN 31 2019

Part Op 100 - 1-Cut as per Dwg D Dwg Rev: F2 Prog Rev: F2 2-Deburr if necessary
Descriptions: 130 - Form as per DWG.

150 - 1-ISSUE P/O TO ATG: 10041211 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625
Type 3 Class 2 3-Certification of Conformity is required

180 - 1- PRIME AS PER DWG SEE NOTE 4 AND MPP-172 BATCH: 2- PAINT AS PER DWG,
SEE NOTE 4 AND MPP-172 BATCH:

185: Outsource 11 10041852

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.125	2024-T3 .125 Sheet	13.3200 sf (.666 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.125	13	70	0

Part Specifications

Specifications could not be found.

Plex 8/24/18 1:19 PM Dart.Gagnon.Michelle

Date: 09/07/18

Instructions:

Exp Date:

Inspector:

Revision: F2

Serial No/Batch: S108549

Job No: 182466

Part: 644.4111

Container No: S108549

DART
AEROSPACEDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART AEROSPACE LTD		Work Order:	182406
Description: Bracket, Aft Pivot		Part Number:	6044, 4111
Inspection Dwg: 644, 4000	Rev: F2	Page 1 of 1	

INSPECTION SHEET

[illegible]

Measured by:		Checked by:		QC Inspector:	
Date:	18/01/08	Date:		Date:	OCT 02 2018

Engineering Approval: (If necessary)		Date:	
--	--	--------------	--

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041211**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041211
PO Date: 10/2/18
Due Date: 11/1/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182468	644.4117	Bracket, Fwd Pivot 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A- 8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	-	11/1/18	25 pcs	0 pcs	25 pcs	\$9.35/pcs	\$233.75
2	182466	644.4111	Bracket, Aft Pivot 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A- 8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	-	11/1/18	21 pcs	0 pcs	21 pcs	\$9.35/pcs	\$196.35
Grand Total:											\$430.10

21 X OCT 29 2018

DAC
38
9-89



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041211

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

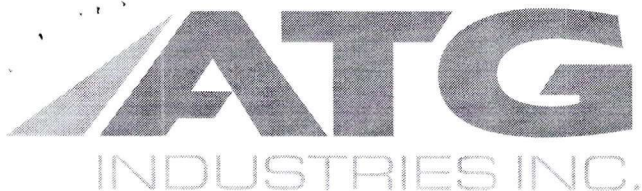
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/29/18 2:07 PM dart.belanger.natasha



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916355

Date: 29-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chris Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
21 ea	Part: 644.4111 Bracket, Aft Pivot Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 23968	Rev: F	Line: 2
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>29/10/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041852**

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO041852
PO Date: 11/26/18
Due Date: 11/30/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
1	182468	644.4117	Bracket, Fwd Pivot 1- PRIME AS PER DWG SEE NOTE 4 AND MPP-172 BATCH: _____ 2- PAINT AS PER DWG, SEE NOTE 4 AND MPP-172 BATCH: _____	Firmed	-	11/30/18	25 pcs	0 pcs	25 pcs	\$18.00/pcs	\$450.00	
2	182466	644.4111	Bracket, Aft Pivot 1- PRIME AS PER DWG SEE NOTE 4 AND MPP-172 BATCH: _____ 2- PAINT AS PER DWG, SEE NOTE 4 AND MPP-172 BATCH: _____	Firmed	-	11/30/18	20 pcs	0 pcs	20 pcs	\$18.00/pcs	\$360.00	
3	182464	644.4110	Aft Bracket, Large 1 - Prime as per dwg see note 4 and MPP-172 Batch: _____ 2 - Paint as per dwg, see note 4 and MPP-172 BATCH: _____	Firmed	-	11/30/18	20 pcs	0 pcs	20 pcs	\$18.00/pcs	\$360.00	
Grand Total:											\$1,170.00	

Plex 11/26/18 10:37 AM dart.tsimiklis.chrisoula



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO041852

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/26/18 10:37 AM dart.tsimiklis.chrisoula